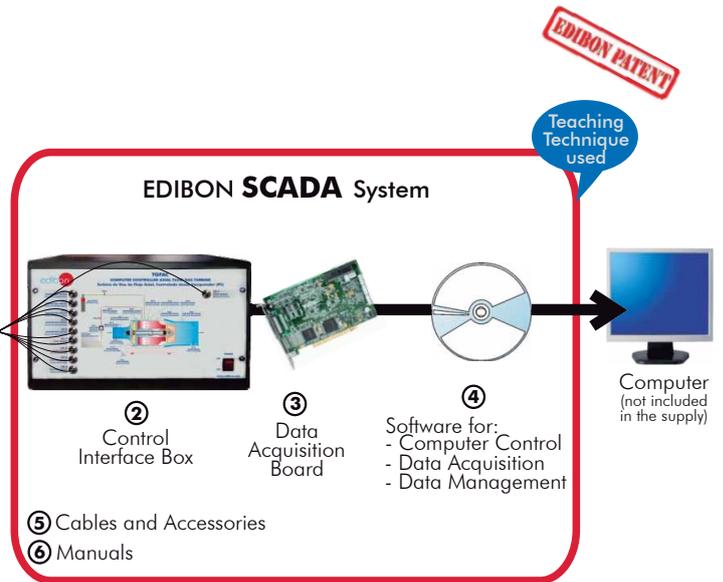




① Unit: TGFAC. Axial Flow Gas Turbine/Jet Engine



* Minimum supply always includes: 1 + 2 + 3 + 4 + 5 + 6
(Computer not included in the supply)

Key features:

- **Advanced Real-Time SCADA.**
- **Open Control + Multicontrol + Real-Time Control.**
- **Specialized EDIBON Control Software based on Labview.**
- **National Instruments Data Acquisition board (250 KS/s , kilo samples per second).**
- **Calibration exercises, which are included, teach the user how to calibrate a sensor and the importance of checking the accuracy of the sensors before taking measurements.**
- **Projector and/or electronic whiteboard compatibility allows the unit to be explained and demonstrated to an entire class at one time.**
- **Capable of doing applied research, real industrial simulation, training courses, etc.**
- **Remote operation and control by the user and remote control for EDIBON technical support, are always included.**
- **Totally safe, utilizing 4 safety systems (Mechanical, Electrical, Electronic & Software).**
- **Designed and manufactured under several quality standards.**
- **Optional CAL software helps the user perform calculations and comprehend the results.**
- **This unit has been designed for future expansion and integration. A common expansion is the EDIBON Scada-Net (ESN) System which enables multiple students to simultaneously operate many units in a network.**

**OPEN CONTROL
+
MULTICONTROL
+
REAL TIME CONTROL**

www.edibon.com
Products
Products range
Units
9.-Thermodynamics & Thermotechnics

For more information about Key Features, click here:



GENERAL DESCRIPTION

The "TGFACT" Axial Flow Gas Turbine/Jet Engine, developed by EDIBON, is a demonstrating teaching unit of a Gas Turbine as jet engine.

The main element of the TGFACT unit is the Reaction Turbine which consist of:

- Radial compressor, which is supplied by atmospheric air to compress it.
- Annular combustion chamber. In every combustion, there is a fuel (propane gas, kerosene, paraffin), a comburent (in this case, compressed air received from the compressor) and the activation energy, which will cause the mix ignition.
- Expansion axial turbine: The combustion gases obtained in the combustion chamber transfer a part of the energy to the axial turbine paddles.

Compressor and turbine are coupled on the same shaft, so, when we have the system auto-sustained, part of the combustion gases energy is used to move the compressor.

TGFACT unit includes a series of annex installations:

- Starting system:

Electric engine which, joint to compressor shaft, causes the shaft rotation.

Propane system for ignition: The system is automatic and it will make the gas to enter into the combustion chamber by a solenoid valve. The gas ignition is produced by means of a spark plug automatically.

- Fuel supply system: The used fuel is kerosene (paraffin). The fuel line consists of a flow sensor, a solenoid valve, a feed pump and a tank.
- Turbine lubrication: The lubrication is carried out by means of the oil which has the fuel mixed (with 5% of oil (special turbine)).

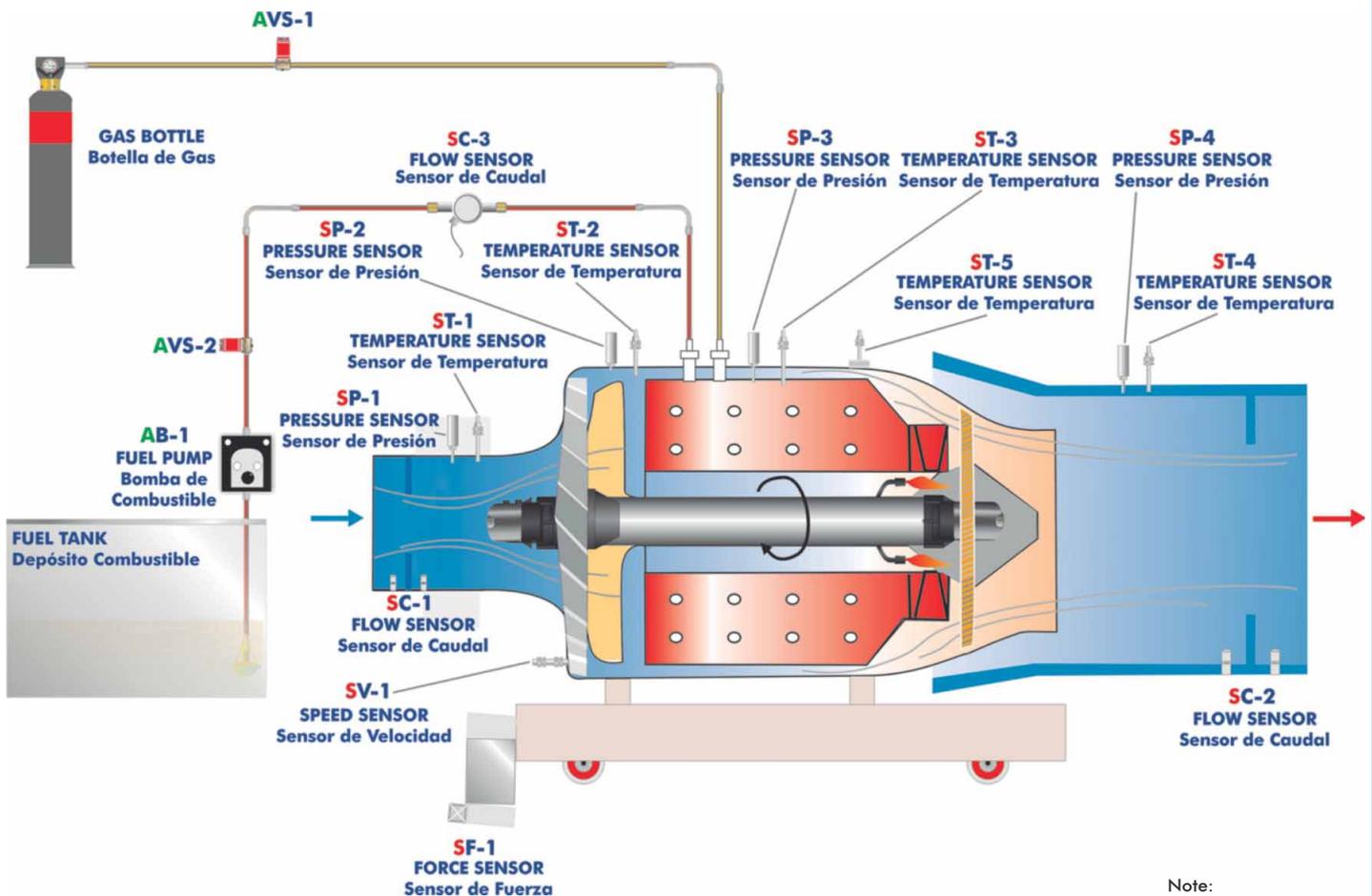
All of the relevant parameters (pressure, temperature, flow, force, speed) are recorded by different sensors.

This Computer Controlled Unit is supplied with the EDIBON Computer Control System (SCADA), and includes: The unit itself + a Control Interface Box + a Data Acquisition Board + Computer Control, Data Acquisition and Data Management Software Packages, for controlling the process and all parameters involved in the process.

PROCESS DIAGRAM AND UNIT ELEMENTS ALLOCATION

4 actuators and 14 sensors controlled from any computer, and working simultaneously

OPEN CONTROL
+
MULTICONTROL
+
REAL TIME CONTROL



With this unit there are several options and possibilities:

- Main items: 1, 2, 3, 4, 5 and 6.
- Optional items: 7, 8, 9, 10, 11 and 12.

Let us describe first the main items (1 to 6):

① TG FAC. Unit:

Bench top unit, computer controlled.
 Anodized aluminum structure and painted steel panels.
 Main metallic elements in stainless steel and aluminium.
 Diagram in the front panel with similar distribution to the element in the real unit.
 Axial flow gas turbine (jet turbine) of 200 N of thrust at 110000 rpm. It consists of a radial compressor, combustion chamber and expansion axial turbine.
 Jet turbine engine with speed regulation, computer controlled. Fast response of the unit to speed changes.
 Starting System, computer controlled. It is formed by electrical motor, propane gas system for ignition, solenoid valve and spark plug for ignition.
 Fuel supply system, computer controlled. It consist of:

- Fuel pump.
- 5 l. fuel tank.
- Solenoid valve.
- Flow sensor for the fuel consumption measurement, range: 0-1000 ml./min.
- Fuel: Kerosene, with 5% jet type oil approx. (not included).

Collector of inlet and exhaust duct, of 150 mm, with sensors to measure the gases flow rates, temperatures and pressures.

The unit incorporates transparent protection screens for a safety operation of the unit and a complete exercises visibility.

5 Temperature sensors, "K" type, in different stages of the process, for measurement of:

- Inlet air temperature.
- Inlet air temperature in the compressor.
- Fuselage temperature.
- Combustion chamber temperature.
- Exhaust gases temperature.
- Range of the sensors: 0-1050° C.

Speed sensor to measure the speed (rpm) of the turbine shaft, range: 0-120000 rpm.

Force sensor for measurement of the turbine trust, range: 0-300 N.

4 Pressure sensors, for measurement of:

- Pressure at the gas inlet.
- Pressure in the compressor.
- Pressure in the combustion chamber.
- Pressure at the gas outlet.

2 Flow sensors for:

- Inlet air flow.
- Outlet gas flow.

Safety-devices.

Possibility to do the turbine local control by means a electronic box installed in the unit. It includes two buttons to start and stop the turbine and two controllers to accelerate or decrease the turbine.

Emergency stop, located in the unit, which immediately stop its operation.

To carry out the exercises safely individual hearing protectors are included.

The complete unit includes as well:

Advanced Real-Time SCADA.

Open Control + Multicontrol + Real-Time Control.

Specialized EDIBON Control Software based on Labview.

National Instruments Data Acquisition board (250 KS/s , kilo samples per second).

Calibration exercises, which are included, teach the user how to calibrate a sensor and the importance of checking the accuracy of the sensors before taking measurements.

Projector and/or electronic whiteboard compatibility allows the unit to be explained and demonstrated to an entire class at one time.

Capable of doing applied research, real industrial simulation, training courses, etc.

Remote operation and control by the user and remote control for EDIBON technical support, are always included.

Totally safe, utilizing 4 safety systems (Mechanical, Electrical, Electronic & Software).

Designed and manufactured under several quality standards.

Optional CAL software helps the user perform calculations and comprehend the results.

This unit has been designed for future expansion and integration. A common expansion is the EDIBON Scada-Net (ESN) System which enables multiple students to simultaneously operate many units in a network.



TG FAC. Unit

② **TGFAC/CIB. Control Interface Box:**

The Control Interface Box is part of the SCADA system.

Control interface box with process diagram in the front panel and with the same distribution that the different elements located in the unit, for an easy understanding by the student.

All sensors, with their respective signals, are properly manipulated from -10V. to +10V. computer output. Sensors connectors in the interface have different pines numbers (from 2 to 16), to avoid connection errors.

Single cable between the control interface box and computer.

The unit control elements are permanently computer controlled, without necessity of changes or connections during the whole process test procedure.

Simultaneous visualization in the computer of all parameters involved in the process.

Calibration of all sensors involved in the process.

Real time curves representation about system responses.

Storage of all the process data and results in a file.

Graphic representation, in real time, of all the process/system responses.

All the actuators' values can be changed at any time from the keyboard allowing the analysis about curves and responses of the whole process.

All the actuators and sensors values and their responses are displayed on only one screen in the computer.

Shield and filtered signals to avoid external interferences.

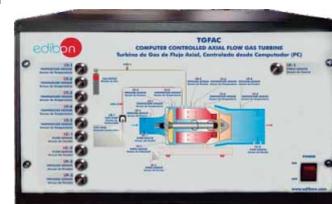
Real time computer control with flexibility of modifications from the computer keyboard of the parameters, at any moment during the process.

Real time computer control for pumps, compressors, resistances, control valves, etc.

Real time computer control for parameters involved in the process simultaneously.

Open control allowing modifications, at any moment and in real time, of parameters involved in the process simultaneously.

Three safety levels, one mechanical in the unit, another electronic in the control interface and the third one in the control software.



TGFAC/CIB

③ **DAB. Data Acquisition Board:**

The Data Acquisition board is part of the SCADA system.

PCI Express Data acquisition board (National Instruments) to be placed in a computer slot. Bus PCI Express.

Analog input:

Number of channels= 16 single-ended or 8 differential. Resolution= 16 bits, 1 in 65536.

Sampling rate up to: 250 KS/s (kilo samples per second).

Input range (V)=±10 V. Data transfers=DMA, interrupts, programmed I/O. DMA channels=6.

Analog output:

Number of channels=2. Resolution= 16 bits, 1 in 65536. Maximum output rate up to: 900 KS/s.

Output range(V)=±10 V. Data transfers=DMA, interrupts, programmed I/O.

Digital Input/Output:

Number of channels=24 inputs/outputs. D0 or DI Sample Clock frequency: 0 to 100 MHz.

Timing: Number of Counter/timers=4. Resolution: Counter/timers: 32 bits.



DAB

④ **TGFAC/CCSOF. Computer Control + Data Acquisition+ Data Management Software:**

The three softwares are part of the SCADA system.

Compatible with actual Windows operating systems. Graphic and intuitive simulation of the process in screen. Compatible with the industry standards.

Registration and visualization of all process variables in an automatic and simultaneous way.

Flexible, open and multicontrol software, developed with actual windows graphic systems, acting simultaneously on all process parameters.

Management, processing, comparison and storage of data.

Sampling velocity up to 250 KS/s (kilo samples per second).

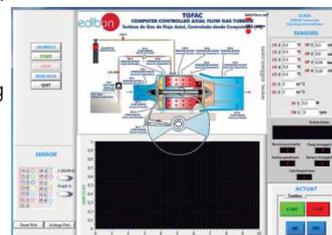
Calibration system for the sensors involved in the process.

It allows the registration of the alarms state and the graphic representation in real time.

Comparative analysis of the obtained data, after the process and modification of the conditions during the process.

Open software, allowing the teacher to modify texts, instructions. Teacher's and student's passwords to facilitate the teacher's control on the student, and allowing the access to different work levels.

This unit allows the 30 students of the classroom to visualize simultaneously all the results and the manipulation of the unit, during the process, by using a projector or an electronic whiteboard.



TGFAC/CCSOF

⑤ **Cables and Accessories**, for normal operation.

⑥ **Manuals:** This unit is supplied with 8 manuals: Required Services, Assembly and Installation, Interface and Control Software, Starting-up, Safety, Maintenance, Calibration & Practices Manuals.

* References 1 to 6 are the main items: TGFAC + TGFAC/CIB + DAB + TGFAC/CCSOF + Cables and Accessories + Manuals are included in the minimum supply for enabling normal and full operation.

SCADA
Main screen

- Ⓘ Main software operation possibilities.
- Ⓜ Sensors displays, real time values, and extra output parameters. Sensors: ST=Temperature sensor. SP=Pressure sensor. SC=Flow sensor. SF=Force sensor. SV=Speed sensor.
- Ⓝ Actuators controls. Turbine control= "INC" for increase the turbine power. "START" for start the turbine. "DEC" for decelerate the turbine power. "STOP" for stop the turbine.
- Ⓥ Channel selection and other plot parameters.
- Ⓟ Real time graphics displays.

Software for Sensors Calibration
Examples of screens

Reference Select	Sensors	Volts	Calibrated	Err (%)
<input type="checkbox"/>	ST-1	-0,0423	-10,1404	10,14
<input type="checkbox"/>	ST-2	-0,0014	-6,6926	6,69
<input type="checkbox"/>	ST-3	-0,029	-10,5994	10,6
<input type="checkbox"/>	ST-4	0,0132	-3,9509	3,95
<input type="checkbox"/>	ST-5	0,0276	-4,3321	4,33
<input type="checkbox"/>	SC-1	0,7981	2034,8836	2,03E+3
<input type="checkbox"/>	SC-2	0,7983	99464,3566	9,95E+4
<input type="checkbox"/>	SP-2	0,0276	-45,7246	45,72
<input type="checkbox"/>	SP-3	-0,0444	-0,0255	0,03
<input type="checkbox"/>	SF-1	-0,0036	-0,8358	0,84
<input type="checkbox"/>	SP-1	0,0774	11,8455	11,85
<input type="checkbox"/>	SV-1	0,0103	31,9522	31,95
<input type="checkbox"/>	SP-4	0,0442	0,0442	0,04
<input type="checkbox"/>		-0,0004	-0,0004	0
<input type="checkbox"/>		-0,0342	-0,0342	0,03
<input type="checkbox"/>	AN-1	0,0264	0,0264	0,03

By using a free of charge code, the teacher and the students can calibrate the unit.

The teacher can recover his/her own calibration by using the EDIBON code that we give free of charge.

SOME TYPICAL RESULTS

Representation of the data capture which represents the different unit sensors in an operation example.



COMPLETE TECHNICAL SPECIFICATIONS (for optional items)

Additionally to the main items (1 to 6) described, we can offer, as optional, other items from 7 to 12.

All these items try to give more possibilities for:

- a) Industrial configuration. (PLC)
- b) Technical and Vocational Education configuration. (CAI and FSS)
- c) Higher Education and/or Technical and Vocational Education configuration. (CAL)
- d) Multipost Expansions options. (Mini ESN and ESN)

a) Industrial configuration

⑦ **PLC. Industrial Control using PLC** (it includes PLC-PI Module plus PLC-SOF Control Software):

-PLC-PI. PLC Module:

Metallic box.

Circuit diagram in the module front panel.

Front panel:

Digital inputs(X) and Digital outputs (Y) block:

16 Digital inputs, activated by switches and 16 LEDs for confirmation (red).

14 Digital outputs (through SCSI connector) with 14 LEDs for message (green).

Analog inputs block:

16 Analog inputs (-10 V. to + 10 V.) (through SCSI connector).

Analog outputs block:

4 Analog outputs (-10 V. to + 10 V.) (through SCSI connector).

Touch screen:

High visibility and multiple functions. Display of a highly visible status. Recipe function. Bar graph function. Flow display function. Alarm list. Multi language function. True type fonts.

Back panel:

Power supply connector. Fuse 2A. RS-232 connector to PC. USB 2.0 connector to PC.

Inside:

Power supply outputs: 24 Vdc, 12 Vdc, -12 Vdc, 12 Vdc variable.

Panasonic PLC:

High-speed scan of 0.32 μsec. for a basic instruction.

Program capacity of 32 Ksteps, with a sufficient comment area.

Power supply input (100 to 240 V AC).

DC input: 16 (24 V DC).

Relay output: 14.

High-speed counter.

Multi-point PID control.

Digital inputs/outputs and analog inputs/outputs Panasonic modules.

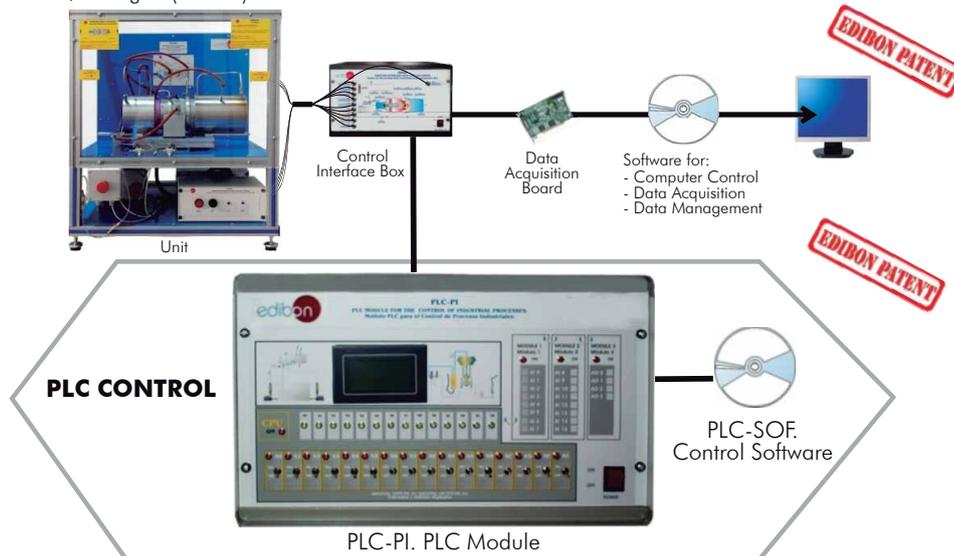
Communication RS232 wire to computer (PC).

Dimensions: 490 x 330 x 310 mm. approx. (19.29 x 12.99 x 12.20 inches approx.). Weight: 30 Kg. approx. (66 pounds approx.).

-TGFA/PLC-SOF. PLC Control Software:

For this particular unit, always included with PLC supply.

The software has been designed using Labview and it follows the unit operation procedure and linked with the Control Interface Box used in the Computer Controlled Axial Flow Gas Turbine/Jet Engine (TGFA).



Practices to be done with PLC-PI:

- 1.- Control of the TGFA unit process through the control interface box without the computer.
- 2.- Visualization of all the sensors values used in the TGFA unit process.
- 3.- Calibration of all sensors included in the TGFA unit process.
- 4.- Hand on of all the actuators involved in the TGFA unit process.
- 5.- Realization of different experiments, in automatic way, without having in front the unit. (This experiment can be decided previously).
- 6.- Simulation of outside actions, in the cases hardware elements do not exist. (Example: test of complementary tanks, complementary industrial environment to the process to be studied, etc).
- 7.- PLC hardware general use and manipulation.
- 8.- PLC process application for TGFA unit.
- 9.- PLC structure.
- 10.- PLC inputs and outputs configuration.
- 11.- PLC configuration possibilities.
- 12.- PLC programming languages.
- 13.- PLC different programming standard languages.
- 14.- New configuration and development of new process.
- 15.- Hand on an established process.
- 16.- To visualize and see the results and to make comparisons with the TGFA unit process.
- 17.- Possibility of creating new process in relation with the TGFA unit.
- 18.- PLC Programming exercises.
- 19.- Own PLC applications in accordance with teacher and student requirements.

b) Technical and Vocational Education configuration

⑧ **TGFAC/CAI. Computer Aided Instruction Software System.**

This complete software package includes two Softwares: the INS/SOF. Classroom Management Software (Instructor Software) and the TGFAC/SOF. Computer Aided Instruction Software (Student Software).

This software is optional and can be used additionally to items (1 to 6).

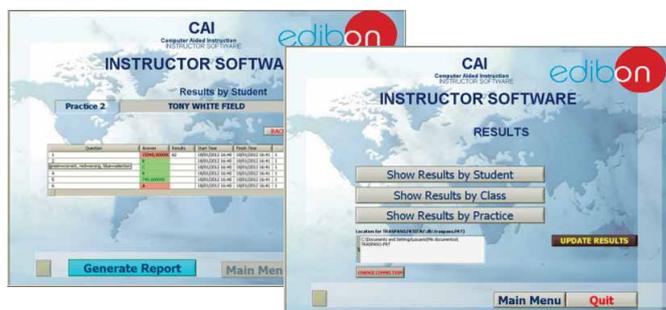
This complete software package consists on an Instructor Software (INS/SOF) totally integrated with the Student Software (TGFAC/SOF). Both are interconnected so that the teacher knows at any moment what is the theoretical and practical knowledge of the students.

- INS/SOF. Classroom Management Software (Instructor Software):

The Instructor can:

- Organize Students by Classes and Groups.
- Create easily new entries or delete them.
- Create data bases with student information.
- Analyze results and make statistical comparisons.
- Generate and print reports.
- Detect student's progress and difficulties.
- ...and many other facilities.

Instructor Software



- TGFAC/SOF. Computer Aided Instruction Software (Student Software):

It explains how to use the unit, run the experiments and what to do at any moment.

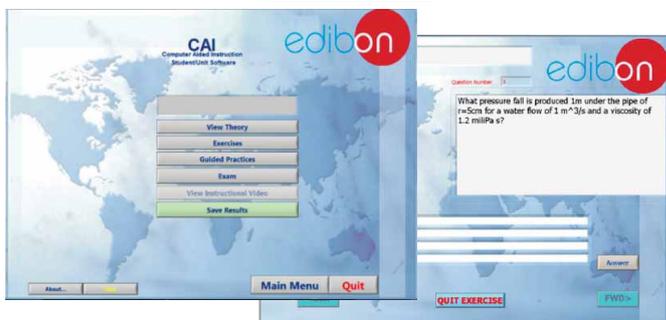
This Software contains:

- Theory.
- Exercises.
- Guided Practices.
- Exams.

For more information see CAI catalogue. Click on the following link:

www.edibon.com/products/catalogues/en/CAI.pdf

Student Software



⑨ **TGFAC/FSS. Faults Simulation System.**

Faults Simulation System (FSS) is a Software package that simulates several faults in any EDIBON Computer Controlled Unit. It is useful for Technical and Vocational level.

The "FAULTS" mode consists on causing several faults in the unit normal operation. The student must find them and solve them.

There are several kinds of faults that can be grouped in the following sections:

Faults affecting the sensors measurement:

- An incorrect calibration is applied to them.
- Non-linearity.

Faults affecting the actuators:

- Actuators channels interchange at any time during the program execution.
- Response reduction of an actuator.

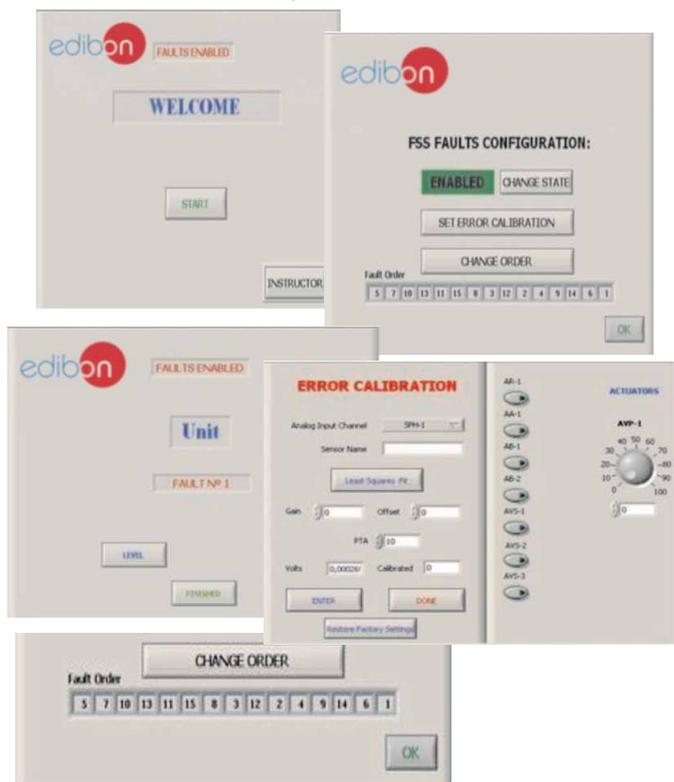
Faults in the controls execution:

- Inversion of the performance in ON/OFF controls.
- Reduction or increase of the calculated total response.
- The action of some controls is annulled.

On/off faults:

- Several on/off faults can be included.

Example of some screens



For more information see FSS catalogue. Click on the following link:

www.edibon.com/products/catalogues/en/FSS.pdf

c) Higher Education and/or Technical and Vocational Education configuration

⑩ **TGFAC/CAL. Computer Aided Learning Software (Results Calculation and Analysis).**

This Computer Aided Learning Software (CAL) is a Windows based software, simple and very easy to use, specifically developed by EDIBON. It is very useful for Higher Education level.

CAL is a class assistant that helps in doing the necessary calculations to extract the right conclusions from data obtained during the experimental practices.

CAL computes the value of all the variables involved and performs the calculations.

It allows to plot and print the results. Within the plotting options, any variable can be represented against any other.

Different plotting displays.

It has a wide range of information, such as constant values, unit conversion factors and integral and derivative tables.

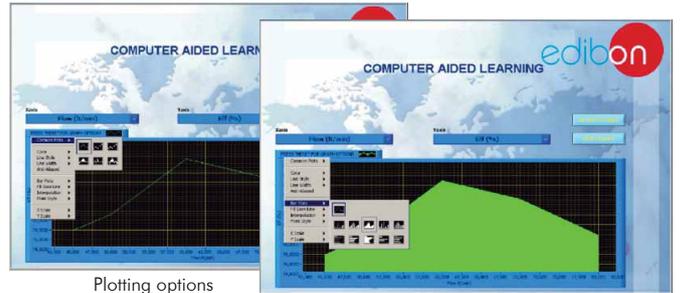
For more information see CAL catalogue. Click on the following link:

www.edibon.com/products/catalogues/en/CAL.pdf



Calculations

Information of constant values, unit conversion factors and integral and derivative tables



Plotting options

d) Multipost Expansions options

⑪ **Mini ESN. EDIBON Mini Scada-Net System.**

Mini ESN. EDIBON Mini Scada-Net System allows up to 30 students to work with a Teaching Unit in any laboratory, simultaneously. It is useful for both, Higher Education and/or Technical and Vocational Education.

The Mini ESN system consists on the adaptation of any EDIBON computer controlled unit with SCADA integrated in a local network.

This system allows to view/control the unit remotely, from any computer integrated in the local net (in the classroom), through the main computer connected to the unit. Then, the number of possible users who can work with the same unit is higher than in an usual way of working (usually only one).

Main characteristics:

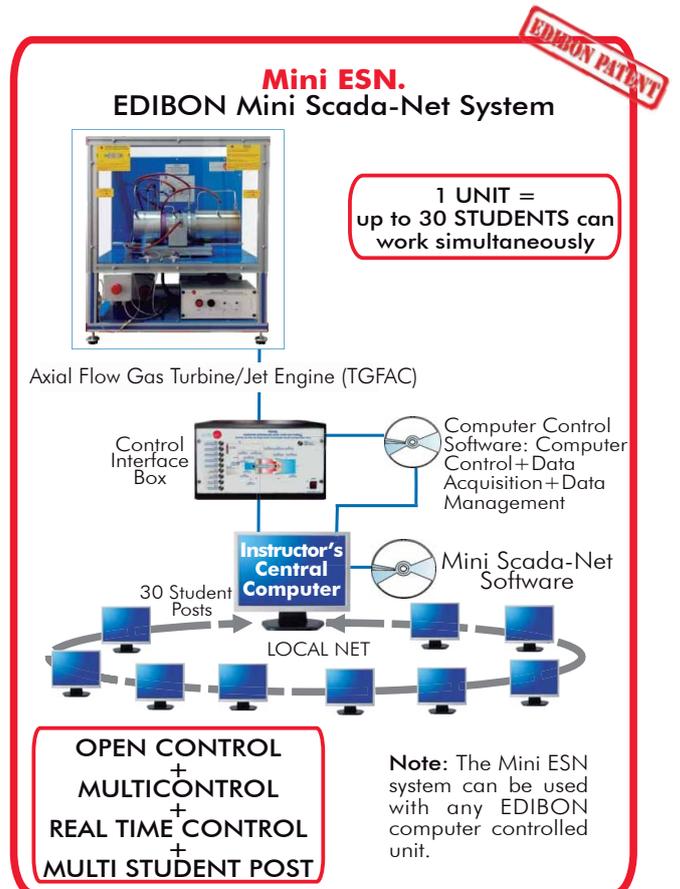
- It allows up to 30 students to work simultaneously with the EDIBON Computer Controlled Unit with SCADA, connected in a local net.
- Open Control + Multicontrol + Real Time Control + Multi Student Post.
- Instructor controls and explains to all students at the same time.
- Any user/student can work doing "real time" control/multicontrol and visualisation.
- Instructor can see in the computer what any user/student is doing in the unit.
- Continuous communication between the instructor and all the users/students connected.

Main advantages:

- It allows an easier and quicker understanding.
- This system allows you can save time and cost.
- Future expansions with more EDIBON Units.

For more information see Mini ESN catalogue. Click on the following link:

www.edibon.com/products/catalogues/en/Mini-ESN.pdf



⑫ **ESN. EDIBON Scada-Net System.**

This unit can be integrated, in the future, into a Complete Laboratory with many Units and many Students.

For more information see ESN catalogue. Click on the following link:

www.edibon.com/products/catalogues/en/units/thermodynamicsthermotechnics/esn-thermodynamics/ESN-THERMODYNAMICS.pdf

ORDER INFORMATION

Main items (always included in the supply)

Minimum supply always includes:

- ① **Unit: TGFAC. Axial Flow Gas Turbine/Jet Engine.**
- ② **TGFAC/CIB. Control Interface Box.**
- ③ **DAB. Data Acquisition Board.**
- ④ **TGFAC/CCSOF. Computer Control + Data Acquisition + Data Management Software.**
- ⑤ **Cables and Accessories**, for normal operation.
- ⑥ **Manuals.**

* **IMPORTANT:** Under TGFAC we always supply all the elements for immediate running as 1, 2, 3, 4, 5 and 6.

Optional items (supplied under specific order)

a) Industrial configuration

- ⑦ PLC. Industrial Control using PLC (it includes PLC-PI Module plus PLC-SOF Control Software):
 - PCL-PI. PLC Module.
 - TGFAC/PLC-SOF. PLC Control Software.

b) Technical and Vocational configuration

- ⑧ TGFAC/CAI. Computer Aided Instruction Software System.
- ⑨ TGFAC/FSS. Faults Simulation System.

c) Higher Education and/or Technical and Vocational Education configuration

- ⑩ TGFAC/CAL. Computer Aided Learning Software (Results Calculation and Analysis).

d) Multipost Expansions options

- ⑪ Mini ESN. EDIBON Mini Scada-Net System.
- ⑫ ESN. EDIBON Scada-Net System.

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Bench top unit, computer controlled.
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 Diagram in the front panel with similar distribution to the element in the real unit.
 Axial flow gas turbine (jet turbine) of 200 N of thrust at 110000 rpm. It consists of a radial compressor, combustion chamber and expansion axial turbine.
 Jet turbine engine with speed regulation, computer controlled. Fast response of the unit to speed changes.
 Starting System, computer controlled. It is formed by electrical motor, propane gas system for ignition, solenoid valve and spark plug for ignition.
 Fuel supply system, computer controlled. It consist of:
 Fuel pump.
 5 l. fuel tank.
 Solenoid valve.
 Flow sensor for the fuel consumption measurement, range: 0-1000 ml./min.
 Fuel: Kerosene, with 5% jet type oil approx. (not included).
 Collector of inlet and exhaust duct, of 150 mm, with sensors to measure the gases flow rates, temperatures and pressures.
 The unit incorporates transparent protection screens for a safety operation of the unit and a complete exercises visibility.
 5 Temperature sensors, "K" type, in different stages of the process, for measurement of:
 Inlet air temperature.
 Inlet air temperature in the compressor.
 Fuselage temperature.
 Combustion chamber temperature.
 Exhaust gases temperature.
 Range of the sensors: 0-1050° C.
 Speed sensor to measure the speed (rpm) of the turbine shaft, range: 0-120000 rpm.
 Force sensor for measurement of the turbine trust, range: 0-300 N.
 4 Pressure sensors, for measurement of:
 Pressure at the gas inlet.
 Pressure in the compressor.
 Pressure in the combustion chamber.
 Pressure at the gas outlet.
 2 Flow sensors for:
 Inlet air flow.
 Outlet gas flow.
 Safety-devices.
 Possibility to do the turbine local control by means a electronic box installed in the unit. It includes two buttons to start and stop the turbine and two controllers to accelerate or decrease the turbine.
 Emergency stop, located in the unit, which immediately stop its operation.
 To carry out the exercises safely individual hearing protectors are included.
 The complete unit includes as well:
 Advanced Real-Time SCADA.
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 Calibration exercises, which are included, teach the user how to calibrate a sensor and the importance of checking the accuracy of the sensors before taking measurements.
 Projector and/or electronic whiteboard compatibility allows the unit to be explained and demonstrated to an entire class at one time.
 Capable of doing applied research, real industrial simulation, training courses, etc.
 Remote operation and control by the user and remote control for EDIBON technical support, are always included.
 Totally safe, utilizing 4 safety systems (Mechanical, Electrical, Electronic & Software).
 Designed and manufactured under several quality standards.
 Optional CAL software helps the user perform calculations and comprehend the results.
 This unit has been designed for future expansion and integration. A common expansion is the EDIBON Scada-Net (ESN) System which enables multiple students to simultaneously operate many units in a network.

② TGFAC/CIB. Control Interface Box:

The Control Interface Box is part of the SCADA system. Control interface box with process diagram in the front panel.
 The unit control elements are permanently computer controlled.
 Simultaneous visualization in the computer of all parameters involved in the process.
 Calibration of all sensors involved in the process.
 Real time curves representation about system responses.
 All the actuators' values can be changed at any time from the keyboard allowing the analysis about curves and responses of the whole process.
 Shield and filtered signals to avoid external interferences.
 Real time computer control with flexibility of modifications from the computer keyboard of the parameters, at any moment during the process.
 Real time computer control for parameters involved in the process simultaneously.
 Open control allowing modifications, at any moment and in real time, of parameters involved in the process simultaneously.
 Three safety levels, one mechanical in the unit, another electronic in the control interface and the third one in the control software.

③ DAB. Data Acquisition Board:

The Data Acquisition board is part of the SCADA system.
 PCI Express Data acquisition board (National Instruments) to be placed in a computer slot.
 Analog input: Channels= 16 single-ended or 8 differential. Resolution= 16 bits, 1 in 65536. Sampling rate up to: 250 KS/s (kilo samples per second).
 Analog output: Channels=2. Resolution= 16 bits, 1 in 65536.
 Digital Input/Output: Channels=24 inputs/outputs.

④ TGFAC/CCSOF. Computer Control + Data Acquisition + Data Management Software:

The three softwares are part of the SCADA system.
 Compatible with the industry standards.
 Flexible, open and multicontrol software, developed with actual windows graphic systems, acting simultaneously on all process parameters.
 Management, processing, comparison and storage of data.
 Sampling velocity up to 250 KS/s (kilo samples per second).
 Calibration system for the sensors involved in the process.
 It allows the registration of the alarms state and the graphic representation in real time.
 Open software, allowing the teacher to modify texts, instructions. Teacher's and student's passwords to facilitate the teacher's control on the student, and allowing the access to different work levels.
 This unit allows the 30 students of the classroom to visualize simultaneously all the results and the manipulation of the unit, during the process, by using a projector or an electronic whiteboard.

⑤ Cables and Accessories, for normal operation.

⑥ Manuals: This unit is supplied with 8 manuals: Required Services, Assembly and Installation, Interface and Control Software, Starting-up, Safety, Maintenance, Calibration & Practices Manuals.

Exercises and Practical Possibilities to be done with Main Items

- 1.- Study of a gas turbine.
- 2.- Function and operation of a gas turbine as jet engine.
- 3.- Determination of fuel consumption.
- 4.- Determination of air and fuel ratio.
- 5.- Recording the relevant parameters of the turbine.
- 6.- Determination of the efficiency of the compressor.
- 7.- Determination of the turbine thrust.
- 8.- Determination of the efficiency of the gas turbine.
- 9.- Determination of the gas turbine characteristic curves.
- 10.- Determination of the compression ratio of the compressor at different thrust regimes.
- 11.- Determination of the gas turbine specific consumption.
- 12.- Study of the safety systems in the operation of a gas turbine.

Additional practical possibilities:

- 13.- Sensors calibration.

Other possibilities to be done with this Unit:

- 14.- Many students view results simultaneously.

To view all results in real time in the classroom by means of a projector or an electronic whiteboard.

- 15.- Open Control, Multicontrol and Real Time Control.

This unit allows intrinsically and/or extrinsically to change the span, gains; proportional, integral, derivate parameters; etc, in real time.

- 16.- The Computer Control System with SCADA allows a real industrial simulation.

- 17.- This unit is totally safe as uses mechanical, electrical and electronic, and software safety devices.

- 18.- This unit can be used for doing applied research.

- 19.- This unit can be used for giving training courses to Industries even to other Technical Education Institutions.

- 20.- Control of the TGFAC unit process through the control interface box without the computer.

- 21.- Visualization of all the sensors values used in the TGFAC unit process.

- By using PLC-PI additional 19 more exercises can be done.

- Several other exercises can be done and designed by the user.

a) Industrial configuration

⑦ PLC. Industrial Control using PLC (it includes PLC-PI Module plus PLC-SOF Control Software):

-PLC-PI. PLC Module:

- Metallic box.
- Circuit diagram in the module front panel.
- Digital inputs(X) and Digital outputs (Y) block: 16 Digital inputs. 14 Digital outputs.
- Analog inputs block: 16 Analog inputs.
- Analog outputs block: 4 Analog outputs.
- Touch screen.
- Panasonic PLC:

High-speed scan of 0.32 µsec. Program capacity of 32 Ksteps. High-speed counter. Multi-point PID control.

Digital inputs/outputs and analog inputs/outputs Panasonic modules.

-TGFAC/PLC-SOF. PLC Control Software:

For this particular unit, always included with PLC supply.

Practices to be done with PLC-PI:

- 1.- Control of the TGFAC unit process through the control interface box without the computer.
- 2.- Visualization of all the sensors values used in the TGFAC unit process.
- 3.- Calibration of all sensors included in the TGFAC unit process.
- 4.- Hand on of all the actuators involved in the TGFAC unit process.
- 5.- Realization of different experiments, in automatic way, without having in front the unit. (This experiment can be decided previously).
- 6.- Simulation of outside actions, in the cases hardware elements do not exist. (Example: test of complementary tanks, complementary industrial environment to the process to be studied, etc).
- 7.- PLC hardware general use and manipulation.
- 8.- PLC process application for TGFAC unit.
- 9.- PLC structure.
- 10.- PLC inputs and outputs configuration.
- 11.- PLC configuration possibilities.
- 12.- PLC programming languages.
- 13.- PLC different programming standard languages.
- 14.- New configuration and development of new process.
- 15.- Hand on an established process.
- 16.- To visualize and see the results and to make comparisons with the TGFAC unit process.
- 17.- Possibility of creating new process in relation with the TGFAC unit.
- 18.- PLC Programming exercises.
- 19.- Own PLC applications in accordance with teacher and student requirements.

b) Technical and Vocational Education configuration

⑧ TGFAC/CAI. Computer Aided Instruction Software System.

This complete software package consists on an Instructor Software (INS/SOF) totally integrated with the Student Software (TGFAC/SOF).

-INS/SOF. Classroom Management Software (Instructor Software):

The Instructor can:

- Organize Students by Classes and Groups.
- Create easily new entries or delete them.
- Create data bases with student information.
- Analyze results and make statistical comparisons.
- Generate and print reports.
- Detect student's progress and difficulties.

-TGFAC/SOF. Computer Aided Instruction Software (Student Software):

It explains how to use the unit, run the experiments and what to do at any moment.

This Software contains:

- Theory.
- Exercises.
- Guided Practices.
- Exams.

⑨ TGFAC/FSS. Faults Simulation System.

Faults Simulation System (FSS) is a Software package that simulates several faults in any EDIBON Computer Controlled Unit.

The "FAULTS" mode consists on causing several faults in the unit normal operation. The student must find them and solve them.

There are several kinds of faults that can be grouped in the following sections:

Faults affecting the sensors measurement:

- An incorrect calibration is applied to them.
- Non-linearity.

Faults affecting the actuators:

- Actuators channels interchange at any time during the program execution.
- Response reduction of an actuator.

Faults in the controls execution:

- Inversion of the performance in ON/OFF controls.
- Reduction or increase of the calculated total response.
- The action of some controls is annulled.

On/off faults:

- Several on/off faults can be included.

c) Higher Education and/or Technical and Vocational Education configuration

⑩ **TGFAC/CAL. Computer Aided Learning Software (Results Calculation and Analysis).**

This Computer Aided Learning Software (CAL) is a Windows based software, simple and very easy to use.

CAL is a class assistant that helps in doing the necessary calculations to extract the right conclusions from data obtained during the experimental practices.

CAL computes the value of all the variables involved and performs the calculations.

It allows to plot and print the results. Within the plotting options, any variable can be represented against any other.

Different plotting displays.

It has a wide range of information, such as constant values, unit conversion factors and integral and derivative tables.

d) Multipost Expansions options

⑪ **Mini ESN. EDIBON Mini Scada-Net System.**

EDIBON Mini Scada-Net System allows up to 30 students to work with a Teaching Unit in any laboratory, simultaneously.

The Mini ESN system consists on the adaptation of any EDIBON computer controlled unit with SCADA integrated in a local network.

This system allows to view/control the unit remotely, from any computer integrated in the local net (in the classroom), through the main computer connected to the unit.

Main characteristics:

- It allows up to 30 students to work simultaneously with the EDIBON Computer Controlled Unit with SCADA, connected in a local net.
- Open Control + Multicontrol + Real Time Control + Multi Student Post.
- Instructor controls and explains to all students at the same time.
- Any user/student can work doing "real time" control/multicontrol and visualisation.
- Instructor can see in the computer what any user/student is doing in the unit.
- Continuous communication between the instructor and all the users/students connected.

Main advantages:

- It allows an easier a quicker understanding.
- This system allows you can save time and cost.
- Future expansions with more EDIBON Units.

The system basically will consist of:

This system is used with a Computer Controlled Unit.

- Instructor's computer.
- Students' computers.
- Local Network.
- Unit-Control Interface adaptation.
- Unit Software adaptation.
- Webcam.
- Mini ESN Software to control the whole system.
- Cables and accessories required for a normal operation.

*Specifications subject to change without previous notice, due to the convenience of improvements of the product.



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