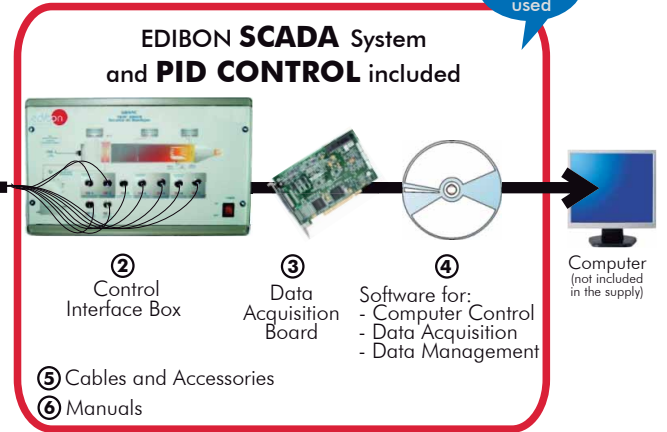


① Unit: SBANC. Tray Drier



\*Minimum supply always includes: 1 + 2 + 3 + 4 + 5 + 6 (Computer not included in the supply)

Key features:

- **Advanced Real-Time SCADA and PID Control.**
- **Open Control + Multicontrol + Real-Time Control.**
- **Specialized EDIBON Control Software based on Labview.**
- **National Instruments Data Acquisition board (250 KS/s , kilo samples per second).**
- **Calibration exercises, which are included, teach the user how to calibrate a sensor and the importance of checking the accuracy of the sensors before taking measurements.**
- **Projector and/or electronic whiteboard compatibility allows the unit to be explained and demonstrated to an entire class at one time.**
- **Capable of doing applied research, real industrial simulation, training courses, etc.**
- **Remote operation and control by the user and remote control for EDIBON technical support, are always included.**
- **Totally safe, utilizing 4 safety systems (Mechanical, Electrical, Electronic & Software).**
- **Designed and manufactured under several quality standards.**
- **Optional CAL software helps the user perform calculations and comprehend the results.**
- **This unit has been designed for future expansion and integration. A common expansion is the EDIBON Scada-Net (ESN) System which enables multiple students to simultaneously operate many units in a network.**



**www.edibon.com**

- Products
- Products range
- Units
- 11.- Chemical Engineering or 12.- Food & Water Technologies

For more information about Key Features, click here:



## INTRODUCTION

The drying process consists of the removal of moisture from a substance, involving heat transfer and mass transfer phenomena at the same time. Mass transfer occurs when the solid loses moisture and heat transfer occurs when the air transfers heat to the solid, which is used to evaporate the water added to the air as the drying process takes place.

The unit developed by EDIBON uses one of the most usual drying methods. It lies in making an air current circulate towards the material to be dried.

## GENERAL DESCRIPTION

This Unit has been designed to study fluid mechanics, surfaces chemistry, solid structures and substances and energy balances related to the drying processes. Its size is specially suitable for laboratories.

The unit consists of a tunnel and some trays where the material to be dried is placed. There is an axial flow fan at the inlet of that tunnel. It supplies the air required to dry the product. This air can be moistened at the inlet, since the unit also includes two additional inlets for the introduction of steam.

After the fan, the unit is equipped with a heating resistance, it allows to heat the air and control the temperature.

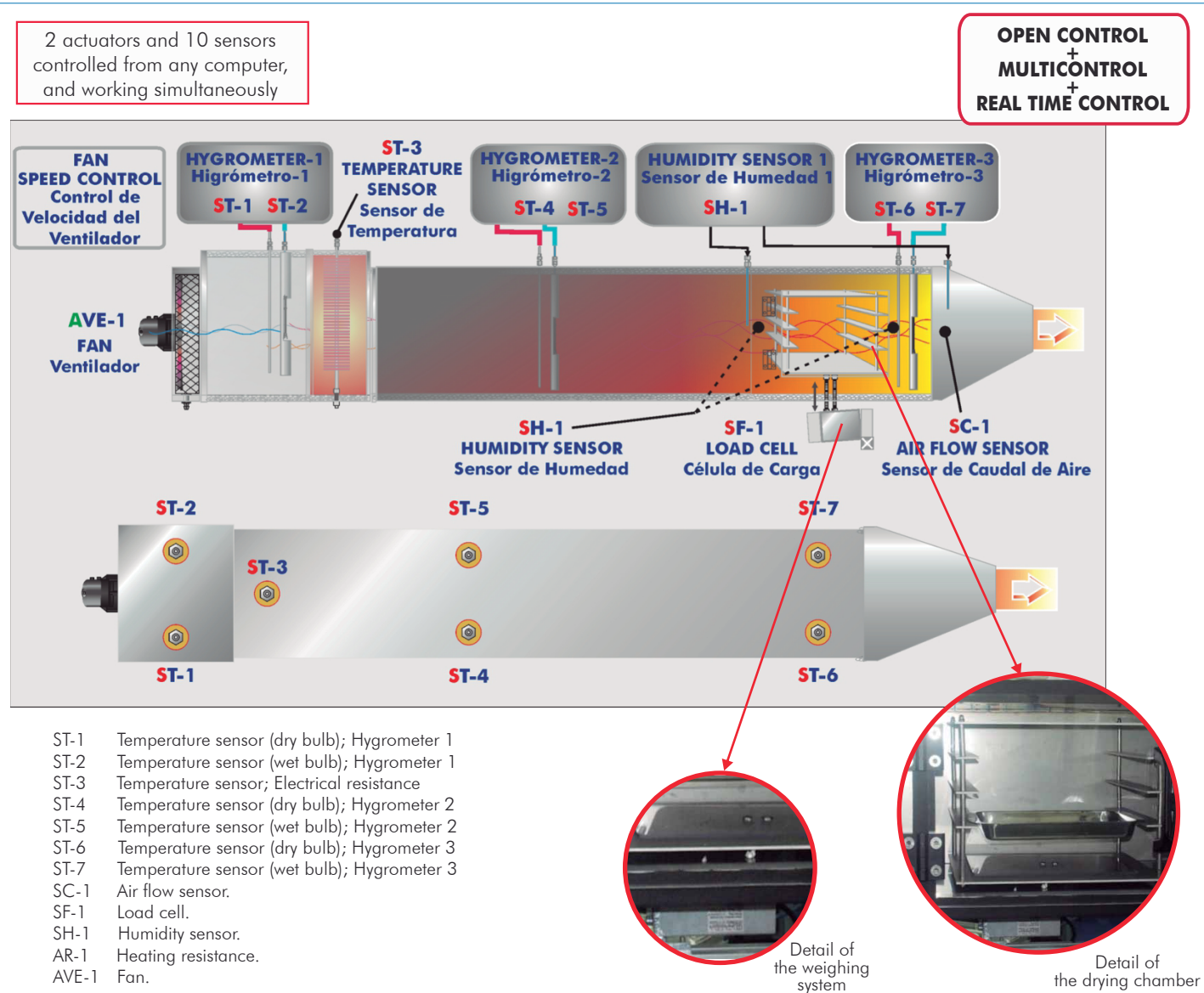
The unit has three strategically located hygrometers that make it possible to determine the optimum humidity and temperature requirements, etc. for the drying process. These hygrometers are composed of two temperature sensors, one of them is wrapped by an absorbent cover (wet bulb) and the other is directly placed on the tunnel (dry bulb). The degree of humidity, enthalpy, etc. can be calculated from their measurements and a psychrometric diagram.

The weight of the material to be dried can be known in real time by means of a load cell.

An air flow sensor indicates the air flow in the tunnel at all times.

This Computer Controlled Unit is supplied with the EDIBON Computer Control System (SCADA), and includes: The unit itself + a Control Interface Box + a Data Acquisition Board + Computer Control and Data Acquisition Software Packages, for controlling the process and all parameters involved in the process.

## PROCESS DIAGRAM AND UNIT ELEMENTS ALLOCATION



With this unit there are several options and possibilities:

- Main items: 1, 2, 3, 4, 5 and 6.
- Optional items: 7, 8, 9, 10, 11 and 12.

Let us describe first the main items (1 to 6):

**① SBANC. Unit:**

Anodized aluminium structure and main metallic elements in stainless steel.

Diagram in the front panel with similar distribution to the elements in the real unit.

Stainless steel rectangular conduct (1000 x 320 x 320 mm approx.), which includes:

Support structure.

Drying chamber with a door with transparent window (360 x 275 mm approx) and a tray holder for 4 trays.

Square nozzle 300 mm long, whose side goes from 315 to 100 mm progressively.

**Fan, with speed control from computer (PC):**

0-2500 rpm.

0-2200 m<sup>3</sup>/h.

0-132 l./min.

Fan protector.

**Electrical heater (heating resistance 3KW), computer controlled.**

Weighing system for following the changes in weight of the solid due the evaporation or vaporisation of moisture during operation. Load Cell-force sensor, range: 0-5 kg.

7 Temperature sensors ("J" type):

2 temperature sensors of Dry and Wet Bulb, before the electrical resistance.

1 temperature sensor in the electrical resistance.

2 temperature sensors of Dry and Wet Bulb, after the electrical resistance.

2 temperature sensors of Dry and Wet Bulb, after the drying chamber.

Air flow sensor, range: 0-150 l./min.

Humidity sensor.

Safety:

Thermostat placed close to the heating resistance (70°C).

Maximum set point temperature fixed through the control software (70°C).

Recommended accessory: (not included in the standard supply)

TGV. Steam generator. For changing the moisture conditions in the process.

The complete unit includes as well:

**Advanced Real-Time SCADA and PID Control.**

**Open Control + Multicontrol + Real-Time Control.**

**Specialized EDIBON Control Software based on Labview.**

**National Instruments Data Acquisition board (250 KS/s , kilo samples per second).**

**Calibration exercises, which are included, teach the user how to calibrate a sensor and the importance of checking the accuracy of the sensors before taking measurements.**

**Projector and/or electronic whiteboard compatibility allows the unit to be explained and demonstrated to an entire class at one time.**

**Capable of doing applied research, real industrial simulation, training courses, etc.**

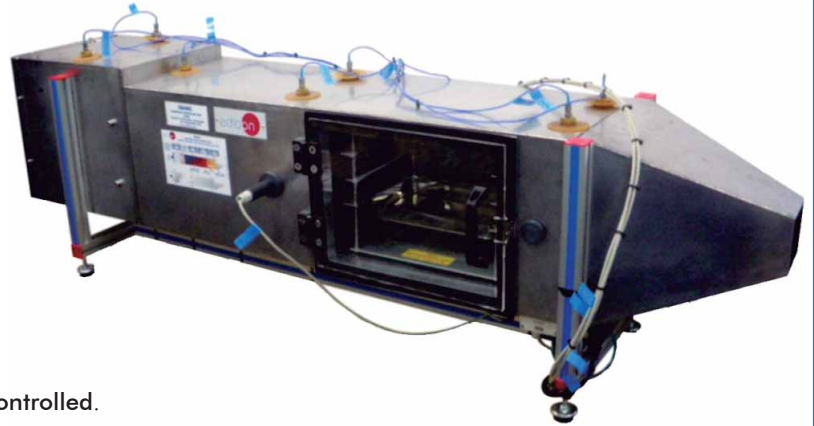
**Remote operation and control by the user and remote control for EDIBON technical support, are always included.**

**Totally safe, utilizing 4 safety systems (Mechanical, Electrical, Electronic & Software).**

**Designed and manufactured under several quality standards.**

**Optional CAL software helps the user perform calculations and comprehend the results.**

**This unit has been designed for future expansion and integration. A common expansion is the EDIBON Scada-Net (ESN) System which enables multiple students to simultaneously operate many units in a network.**



SBANC. Unit

② **SBANC/CIB. Control Interface Box:**

The Control Interface Box is part of the SCADA system.

Control interface box with process diagram in the front panel and with the same distribution that the different elements located in the unit, for an easy understanding by the student.

All sensors, with their respective signals, are properly manipulated from -10V. to +10V. computer output. Sensors connectors in the interface have different pines numbers (from 2 to 16), to avoid connection errors.

Single cable between the control interface box and computer.

**The unit control elements are permanently computer controlled**, without necessity of changes or connections during the whole process test procedure.

**Simultaneous visualization in the computer of all parameters involved in the process.**

**Calibration of all sensors involved in the process.**

**Real time curves representation about system responses.**

Storage of all the process data and results in a file.

Graphic representation, in real time, of all the process/system responses.

**All the actuators' values can be changed at any time from the keyboard** allowing the analysis about curves and responses of the whole process. All the actuators and sensors values and their responses are displayed on only one screen in the computer.

**Shield and filtered signals to avoid external interferences.**

**Real time PID control with flexibility of modifications from the computer keyboard of the PID parameters, at any moment during the process.** Real time PID and on/off control for pumps, compressors, resistances, control valves, etc. **Real time PID control for parameters involved in the process simultaneously. Proportional control, integral control and derivative control, based on the real PID mathematical formula, by changing the values, at any time, of the three control constants (proportional, integral and derivative constants).**

**Open control** allowing modifications, at any moment and in real time, of parameters involved in the process simultaneously.

Possibility of automatization of the actuators involved in the process.

**Three safety levels, one mechanical in the unit, another electronic in the control interface and the third one in the control software.**



SBANC/CIB

③ **DAB. Data Acquisition Board:**

The Data Acquisition board is part of the SCADA system.

PCI Data acquisition board (National Instruments) to be placed in a computer slot. Bus PCI.

**Analog input:** Number of channels= 16 single-ended or 8 differential. **Resolution= 16 bits**, 1 in 65536. **Sampling rate up to: 250 KS/s (kilo samples per second).** Input range (V)= ± 10 V. Data transfers=DMA, interrupts, programmed I/O. DMA channels=6.

**Analog output:** Number of channels=2. **Resolution= 16 bits**, 1 in 65536. Maximum output rate up to: 833 KS/s. Output range(V)= ±10 V. Data transfers=DMA, interrupts, programmed I/O.

**Digital Input/Output: Channels=24 inputs/outputs.** DO or DI Sample Clock frequency: 0 to 1 MHz.

Timing: Number of Counter/timers=2. Resolution: Counter/timers: 32 bits.



DAB

④ **SBANC/CCSOF. PID Computer Control + Data Acquisition + Data Management Software:**

The three softwares are part of the SCADA system.

Compatible with actual Windows operating systems. Graphic and intuitive simulation of the process in screen. **Compatible with the industry standards.**

Registration and visualization of all process variables in an automatic and simultaneous way.

**Flexible, open and multicontrol software**, developed with actual windows graphic systems, acting simultaneously on all process parameters.

**Analog and digital PID control.**

**PID menu and set point selection required in the whole work range.**

**Management, processing, comparison and storage of data.**

**Sampling velocity up to 250 KS/s (kilo samples per second).**

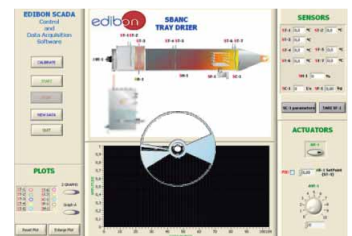
**Calibration system for the sensors involved in the process.**

**It allows the registration of the alarms state and the graphic representation in real time.**

Comparative analysis of the obtained data, after the process and modification of the conditions during the process.

**Open software, allowing the teacher to modify texts, instructions. Teacher's and student's passwords** to facilitate the teacher's control on the student, and allowing the access to different work levels.

**This unit allows the 30 students of the classroom to visualize simultaneously all the results and the manipulation of the unit, during the process, by using a projector or an electronic whiteboard.**



SBANC/CCSOF

⑤ **Cables and Accessories**, for normal operation.

⑥ **Manuals:**

This unit is **supplied with 8 manuals:** Required Services, Assembly and Installation, Interface and Control Software, Starting-up, Safety, Maintenance, Calibration & Practices Manuals.

\* References 1 to 6 are the main items: SBANC + SBANC/CIB + DAB + SBANC/CCSOF + Cables and Accessories + Manuals are included in the minimum supply for enabling normal and full operation.

## EXERCISES AND PRACTICAL POSSIBILITIES TO BE DONE WITH MAIN ITEMS

- 1.- Demonstration of drying rate regimens.
- 2.- Determination of the efficiency of the warm-up resistance.
- 3.- Effect of the warm-up in a drying installation.
- 4.- Heat and mass transfer analogies.
- 5.- Obtaining of drying curves.
- 6.- Influence of the particle size.
- 7.- Influence of the air speed.
- 8.- Influence of the air temperature.
- 9.- Application of the psychrometry in the drying.

Additional practical possibilities to be done by the end customer:

- 10.- Example of the determination of the properties of the air.
- 11.- Use of a psychrometric map.
- 12.- Determination of the air flow.
- 13.- Dynamic simulation of the control systems.
- 14.- Sensors calibration.

Other possibilities to be done with this Unit:

- 15.- Many students view results simultaneously.

To view all results in real time in the classroom by means of a projector or an electronic whiteboard.

- 16.- Open Control, Multicontrol and Real Time Control.

This unit allows intrinsically and/or extrinsically to change the span, gains; proportional, integral, derivate parameters; etc, in real time.

- 17.- The Computer Control System with SCADA and PID Control allow a real industrial simulation.

- 18.- This unit is totally safe as uses mechanical, electrical and electronic, and software safety devices.
  - 19.- This unit can be used for doing applied research.
  - 20.- This unit can be used for giving training courses to Industries even to other Technical Education Institutions.
  - 21.- Control of the SBANC unit process through the control interface box without the computer.
  - 22.- Visualization of all the sensors values used in the SBANC unit process.
- By using PLC-PI additional 19 more exercises can be done.
  - Several other exercises can be done and designed by the user.

### REQUIRED SERVICES

- Electrical supply: single phase, 220 V./50 Hz. or 110 V./60 Hz.
- Wet solids ( example: sand).
- Computer (PC).

### RECOMMENDED ACCESSORIES

- EDIBON Steam Generator (TGV), or similar steam generator.

### DIMENSIONS & WEIGHTS

SBANC:

Unit:	-Dimensions: 2000 x 400 x 450mm. approx. (78.74 x 15.75 x 17.72 inches approx.)
	-Weight: 190 Kg. approx. (419 pounds approx.)
Control Interface Box:	-Dimensions: 490 x 330 x 310 mm. approx. (19.29 x 12.99 x 12.20 inches approx.).
	-Weight: 10 Kg. approx. (22 pounds approx.).

SCADA and PID Control

Main screen

- ① Main software operation possibilities.
- ② Sensors displays, real time values, and extra output parameters. Sensors: ST=Temperature sensor. SF=Force sensor (load cell). SH=Humidity sensor. SC=Air flow sensor.
- ③ Actuators controls. Actuators: AR= Heating resistance. AVE= Fan.
- ④ Channel selection and other plot parameters.
- ⑤ Real time graphics displays.

Software for Sensors Calibration

Some examples

Sensors	Volts	Calibrated	Err (%)
<input checked="" type="checkbox"/> ST-1	0,2046	22,3821	0,82
<input checked="" type="checkbox"/> ST-2	0,2292	23,483	0,28
<input checked="" type="checkbox"/> ST-3	0,2383	23,1522	0,05
<input checked="" type="checkbox"/> ST-4	0,2301	23,2113	0,01
<input type="checkbox"/> ST-5	0,1527	13,1629	10,04
<input type="checkbox"/> SCC-1	-5,2792	172,5164	149,31
<input type="checkbox"/> SCC-1	-0,2362	-22,6609	45,87
<input type="checkbox"/> SC-1	-0,1774	0,0319629	23,17
<input type="checkbox"/>	-0,2641	-40,4623	83,67
<input type="checkbox"/>	-0,2251	0,4208	22,78
<input type="checkbox"/>	-0,2529	-0,2529	23,46
<input type="checkbox"/>	-0,2063	-0,1178	23,32
<input type="checkbox"/>	-0,2581	-226,9384	250,14
<input type="checkbox"/>	-0,3634	-0,3634	23,57
<input type="checkbox"/>	-0,275	-0,275	23,48
<input type="checkbox"/>	-0,2005	-0,2005	23,41

	GAIN	OFFSET	p
ST-1	97,7605	2,3804	0
ST-2	97,7997	1,0627	0
ST-3	95,8345	0,6041	0
ST-4	96,6188	0,9623	0
ST-5	93,9573	-1,1855	0
SCC-1	162,04	1027,9537	0
SC-1	97,4967	0,3678	0
	0,679363	0,1525	0
	41,2123	-49,4113	0
	0,27089	0,4817	0
	1	0	0
	0,417958	-0,0315	0
	879,1	0	0
	1	0	0
	1	0	0
	1	0	0

By using a free of charge code, the teacher and the students can calibrate the unit.

The teacher can recover his/her own calibration by using the EDIBON code that we give free of charge.

The unit is in operation. This screen shows results in real time.

**EDIBON SCADA**  
Control and Data Acquisition Software

START

STOP

START SAVING...

**PLOTS**

2 GRAPHS

ST-1	ST-6
ST-2	ST-7
ST-3	SC-1
SF-1	SH-1
ST-5	

Graph A

Reset Plot Enlarge Plot

**SBANC TRAY DRIER**

**SENSORS**

ST-1	25,5 °C	ST-2	24,9 °C
ST-3	27,2 °C		
ST-4	26,1 °C	ST-5	24,7 °C
ST-6	26,6 °C	ST-7	24,8 °C
SH-1	31 %		
SC-1	70 l/s	SF-1	0,14 kg

SC-1 parameters TARE SF-1

**ACTUATORS**

AR-1

PID  50,00 AR-1 SetPoint (ST-3)

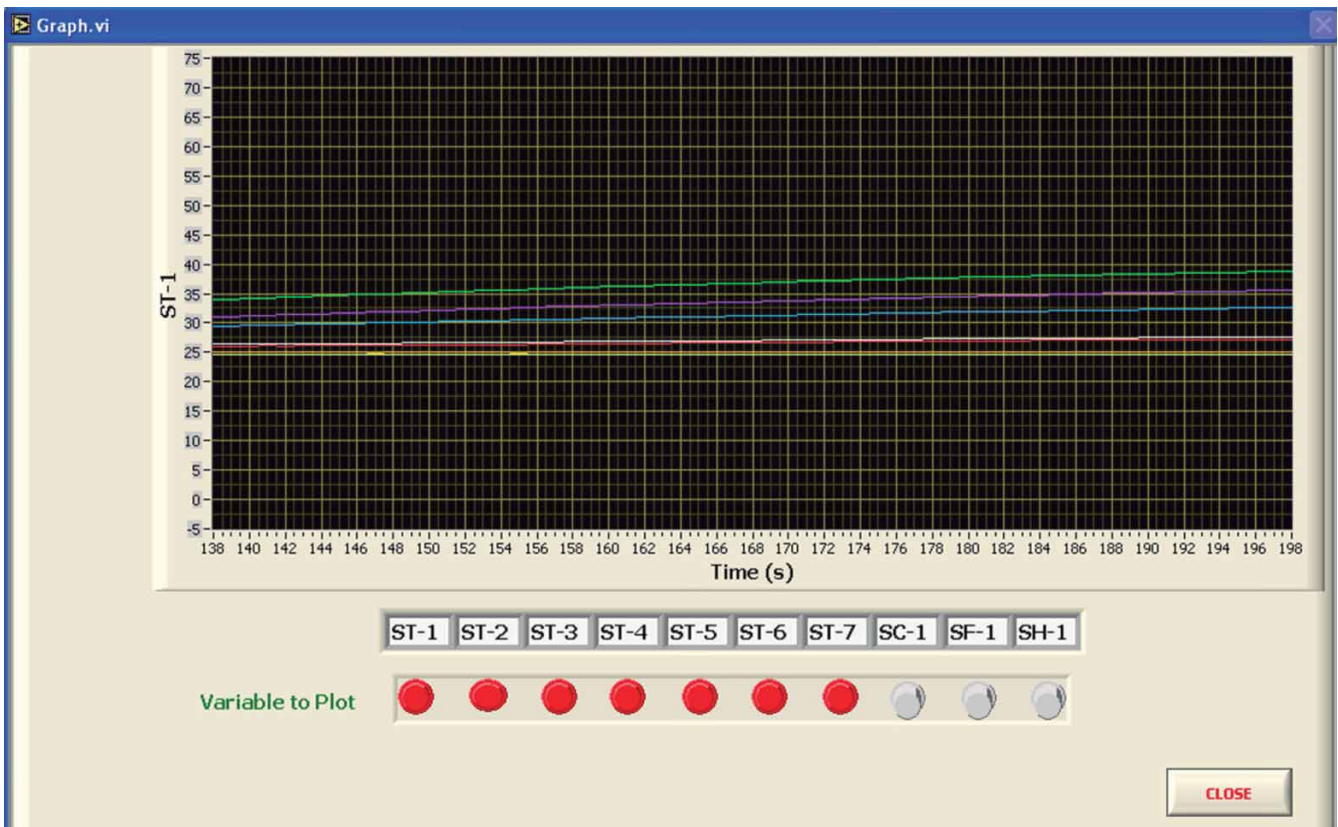
AVE-1

10

Graph A

Graph B

Graphic representation of results at the end of a process.



## COMPLETE TECHNICAL SPECIFICATIONS (for optional items)

Additionally to the main items (1 to 6) described, we can offer, as optional, other items from 7 to 12.

All these items try to give more possibilities for:

- a) Industrial configuration. (PLC)
- b) Technical and Vocational Education configuration. (CAL and FSS)
- c) Higher Education and/or Technical and Vocational Education configuration. (CAL)
- d) Multipost Expansions options. (Mini ESN and ESN)

### a) Industrial configuration

#### ⑦ **PLC. Industrial Control using PLC** (it includes PLC-PI Module plus PLC-SOF Control Software):

##### **-PLC-PI. PLC Module:**

**Metallic box.**

**Circuit diagram in the module front panel.**

Front panel:

##### **Digital inputs(X) and Digital outputs (Y) block:**

**16 Digital inputs**, activated by switches and 16 LEDs for confirmation (red).

**14 Digital outputs** (through SCSI connector) with 14 LEDs for message (green).

##### **Analog inputs block:**

**16 Analog inputs** (-10 V. to + 10 V.) (through SCSI connector).

##### **Analog outputs block:**

**4 Analog outputs** (-10 V. to + 10 V.) (through SCSI connector).

##### **Touch screen:**

High visibility and multiple functions. Display of a highly visible status. Recipe function. Bar graph function. Flow display function. Alarm list.

Multi language function. True type fonts.

Back panel:

Power supply connector. Fuse 2A. RS-232 connector to PC. USB 2.0 connector to PC.

Inside:

Power supply outputs: 24 Vdc, 12 Vdc, -12 Vdc, 12 Vdc variable.

##### **Panasonic PLC:**

**High-speed scan of 0.32 µsec.** for a basic instruction.

**Program capacity of 32 Ksteps**, with a sufficient comment area.

Power supply input (100 to 240 V AC).

DC input: 16 (24 VDC).

Relay output: 14.

**High-speed counter.**

**Multi-point PID control.**

**Digital inputs/outputs and analog inputs/outputs Panasonic modules.**

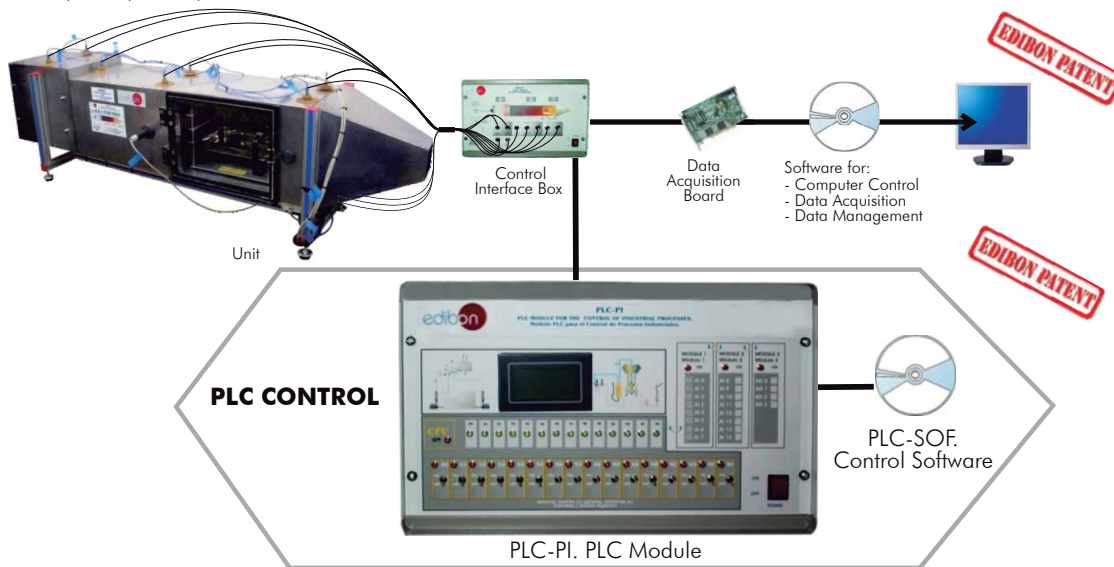
Communication RS232 wire to computer (PC).

Dimensions: 490 x 330 x 310 mm. approx. (19.3 x 13 x 12.2 inches approx.). Weight: 30 Kg. approx. (66 pounds approx.).

##### **-SBANC/PLC-SOF. PLC Control Software:**

**For this particular unit, always included with PLC supply.**

The software has been designed using Labview and it follows the unit operation procedure and linked with the Control Interface Box used in the Computer Controlled Tray Drier (SBANC).



#### **Practices to be done with PLC-PI:**

- 1.- Control of the SBANC unit process through the control interface box without the computer.
- 2.- Visualization of all the sensors values used in the SBANC unit process.
- 3.- Calibration of all sensors included in the SBANC unit process.
- 4.- Hand on of all the actuators involved in the SBANC unit process.
- 5.- Realization of different experiments, in automatic way, without having in front the unit. (This experiment can be decided previously).
- 6.- Simulation of outside actions, in the cases hardware elements do not exist. (Example: test of complementary tanks, complementary industrial environment to the process to be studied, etc).
- 7.- PLC hardware general use and manipulation.
- 8.- PLC process application for SBANC unit.
- 9.- PLC structure.
- 10.- PLC inputs and outputs configuration.
- 11.- PLC configuration possibilities.
- 12.- PLC programming languages.
- 13.- PLC different programming standard languages.
- 14.- New configuration and development of new process.
- 15.- Hand on an established process.
- 16.- To visualize and see the results and to make comparisons with the SBANC unit process.
- 17.- Possibility of creating new process in relation with the SBANC unit.
- 18.- PLC Programming exercises.
- 19.- Own PLC applications in accordance with teacher and student requirements.



b) Technical and Vocational Education configuration

⑧ **SBANC/CAI. Computer Aided Instruction Software System.**

This complete package included two Softwares: the INS/SOF. Classroom Management Software (Instructor Software) and the SBANC/SOF Computer Aided Instruction Software (Student Software).

This software is optional and can be used additionally to items (1 to 6).

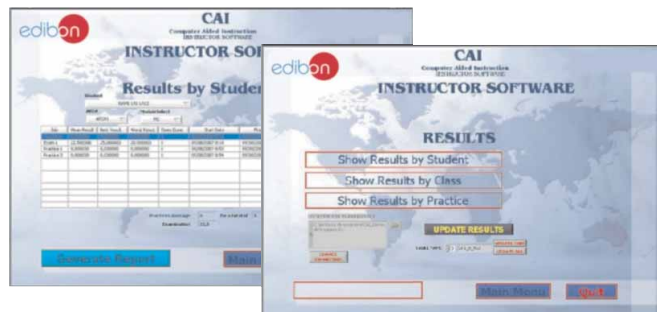
This complete package consists on an Instructor Software (INS/SOF) totally integrated with the Student Software (SBANC/SOF). Both are interconnected so that the teacher knows at any moment what is the theoretical and practical knowledge of the students. These, on the other hand, get a virtual instructor who helps them to deal with all the information on the subject of study.

- INS/SOF. Classroom Management Software (Instructor Software):

The Instructor can:

- Organize Students by Classes and Groups.
- Create easily new entries or delete them.
- Create data bases with student information.
- Analyze results and make statistical comparisons.
- Print reports.
- Develop own examinations.
- Detect student's progress and difficulties.
- ...and many other facilities.

**Instructor Software**



- SBANC/SOF. Computer Aided Instruction Software (Student Software):

It explains how to use the unit, run the experiments and what to do at any moment.

This Software contains:

- Theory.
- Exercises.
- Guided Practices.
- Exams.

**Student Software**



For more information see CAI catalogue. Click on the following link:

[www.edibon.com/products/catalogues/en/CAI.pdf](http://www.edibon.com/products/catalogues/en/CAI.pdf)

⑨ **SBANC/FSS. Faults Simulation System.**

Faults Simulation System (FSS) is a Software package that simulates several faults in any EDIBON Computer Controlled Unit. It is useful for Technical and Vocational level.

The "FAULTS" mode consists on causing several faults in the unit normal operation. The student must find them and solve them.

There are several kinds of faults that can be grouped in the following sections:

Faults affecting the sensors measurement:

- An incorrect calibration is applied to them.
- Non-linearity.

Faults affecting the actuators:

- Actuators channels interchange at any time during the program execution.
- Response reduction of an actuator.

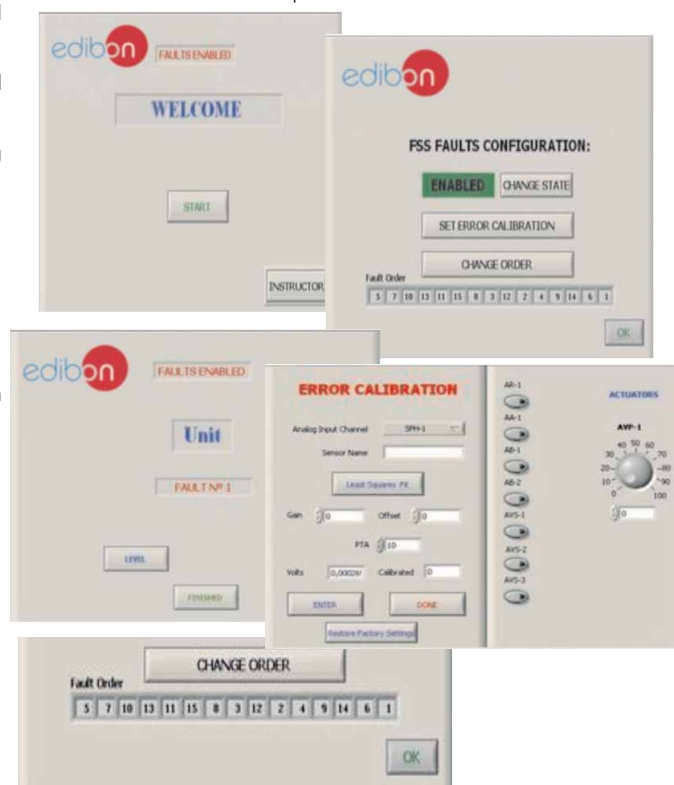
Faults in the controls execution:

- Inversion of the performance in ON/OFF controls.
- Reduction or increase of the calculated total response.
- The action of some controls is annulled.

On/off faults:

- Several on/off faults can be included.

Example of some screens



For more information see FSS catalogue. Click on the following link:

[www.edibon.com/products/catalogues/en/FSS.pdf](http://www.edibon.com/products/catalogues/en/FSS.pdf)

c) Higher Education and/or Technical and Vocational Education configuration

⑩ **SBANC/CAL. Computer Aided Learning Software (Results Calculation and Analysis).**

This Computer Aided Learning Software (CAL) is a Windows based software, simple and very easy to use, specifically developed by EDIBON. It is very useful for Higher Education level.

CAL is a class assistant that helps in making the necessary calculations to extract the right conclusions from data obtained during the experimental practices.

CAL will perform the calculations.

CAL computes the value of all the variables involved.

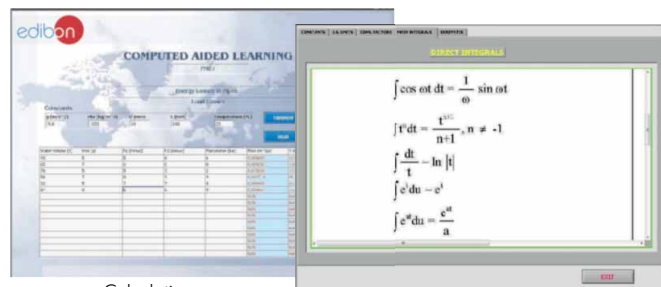
It allows to plot and print the results. Between the plotting options, any variable can be represented against any other.

Different plotting displays.

It has a wide range of information, such as constant values, unit conversion factors and integral and derivative tables.

For more information see CAL catalogue. Click on the following link:

[www.edibon.com/products/catalogues/en/CAL.pdf](http://www.edibon.com/products/catalogues/en/CAL.pdf)



Calculations

Information of constant values, unit conversion factors and integral and derivative tables



Plotting options

d) Multipost Expansions options

⑪ **Mini ESN. EDIBON Mini Scada-Net System.**

Mini ESN. EDIBON Mini Scada-Net System allows up to 30 students to work with a Teaching Unit in any laboratory, simultaneously. It is useful for both, Higher Education and/or Technical and Vocational Education.

The Mini ESN system consists on the adaptation of any EDIBON Computer Controlled Unit with SCADA and PID Control integrated in a local network.

This system allows to view/control the unit remotely, from any computer integrated in the local net (in the classroom), through the main computer connected to the unit. Then, the number of possible users who can work with the same unit is higher than in an usual way of working (usually only one).

Main characteristics:

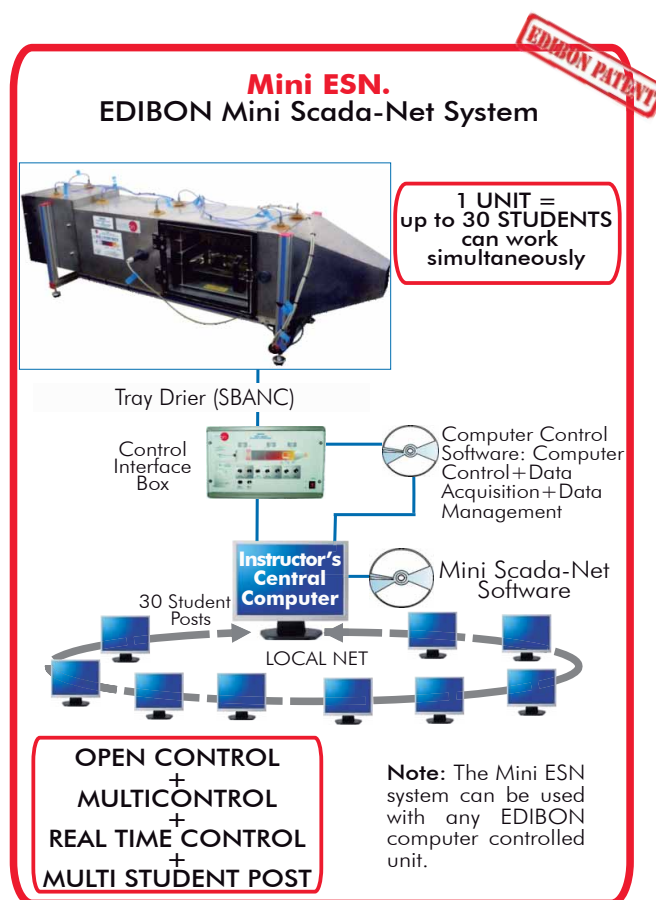
- It allows up to 30 students to work simultaneously with the EDIBON Computer Controlled Unit with SCADA and PID Control, connected in a local net.
- Open Control + Multicontrol + Real Time Control + Multi Student Post.
- Instructor controls and explains to all students at the same time.
- Any user/student can work doing "real time" control/multicontrol and visualisation.
- Instructor can see in the computer what any user/student is doing in the unit.
- Continuous communication between the instructor and all the users/students connected.

Main advantages:

- It allows an easier and quicker understanding.
- This system allows you can save time and cost.
- Future expansions with more EDIBON Units.

For more information see Mini ESN catalogue. Click on the following link:

[www.edibon.com/products/catalogues/en/Mini-ESN.pdf](http://www.edibon.com/products/catalogues/en/Mini-ESN.pdf)



⑫ **ESN. EDIBON Scada-Net System.**

This unit can be integrated, in future, in a Complete Laboratory with many Units and many Students.

For more information see ESN catalogue. Click on the following link:

[www.edibon.com/products/catalogues/en/units/chemicalengineering/esn-chemicalengineering/ESN-CHEMICAL\\_ENGINEERING.pdf](http://www.edibon.com/products/catalogues/en/units/chemicalengineering/esn-chemicalengineering/ESN-CHEMICAL_ENGINEERING.pdf)

## ORDER INFORMATION

### **Main items** (always included in the supply)

Minimum supply always includes:

- ① **Unit: SBANC. Tray Drier.**
- ② **SBANC/CIB. Control Interface Box.**
- ③ **DAB. Data Acquisition Board.**
- ④ **SBANC/CCSOF. PID Computer Control + Data Acquisition + Data Management Software.**
- ⑤ **Cables and Accessories**, for normal operation.
- ⑥ **Manuals.**

\* **IMPORTANT:** Under SBANC we always supply all the elements for immediate running as 1, 2, 3, 4, 5 and 6.

### **Optional items** (supplied under specific order)

#### a) Industrial configuration

- ⑦ PLC. Industrial Control using PLC (it includes PLC-PI Module plus PLC-SOF Control Software):
  - PCL-PI. PLC Module.
  - SBANC/PLC-SOF. PLC Control Software.

#### b) Technical and Vocational configuration

- ⑧ SBANC/CAI. Computer Aided Instruction Software System.
- ⑨ SBANC/FSS. Faults Simulation System.

#### c) Higher Education and/or Technical and Vocational Education configuration

- ⑩ SBANC/CAL. Computer Aided Learning Software (Results Calculation and Analysis).

#### d) Multipost Expansions options

- ⑪ Mini ESN. EDIBON Mini Scada-Net System.
- ⑫ ESN. EDIBON Scada-Net System.

**① SBANC. Unit:**

Anodized aluminium structure and main metallic elements in stainless steel.

Diagram in the front panel with similar distribution to the elements in the real unit.

Stainless steel rectangular conduct (1000 x 320 x 320 mm approx.), which includes:

Support structure.

Drying chamber with a door with transparent window (360 x 275 mm approx) and a tray holder for 4 trays.

Square nozzle 300 mm long, whose side goes from 315 to 100 mm progressively.

Fan, with speed control from computer (PC):

0-2500 rpm.

0-2200 m<sup>3</sup>/h.

0-132 l./min.

Fan protector.

Electrical heater (heating resistance 3KW), computer controlled.

Weighing system for following the changes in weight of the solid due the evaporation or vaporisation of moisture during operation. Load Cell-force sensor, range: 0-5 kg.

7 Temperature sensors ("J" type):

2 temperature sensors of Dry and Wet Bulb, before the electrical resistance.

1 temperature sensor in the electrical resistance.

2 temperature sensors of Dry and Wet Bulb, after the electrical resistance.

2 temperature sensors of Dry and Wet Bulb, after the drying chamber.

Air flow sensor, range: 0-150 l./min.

Humidity sensor.

Safety:

Thermostat placed close to the heating resistance (70°C).

Maximum set point temperature fixed through the control software (70°C).

Recommended accessory: (not included in the standard supply)

TGV. Steam generator. For changing the moisture conditions in the process.

The complete unit includes as well:

Advanced Real-Time SCADA and PID Control.

Open Control + Multicontrol + Real-Time Control.

Specialized EDIBON Control Software based on Labview.

National Instruments Data Acquisition board (250 KS/s, kilo samples per second).

Calibration exercises, which are included, teach the user how to calibrate a sensor and the importance of checking the accuracy of the sensors before taking measurements.

Projector and/or electronic whiteboard compatibility allows the unit to be explained and demonstrated to an entire class at one time.

Capable of doing applied research, real industrial simulation, training courses, etc.

Remote operation and control by the user and remote control for EDIBON technical support, are always included.

Totally safe, utilizing 4 safety systems (Mechanical, Electrical, Electronic & Software).

Designed and manufactured under several quality standards.

Optional CAL software helps the user perform calculations and comprehend the results.

This unit has been designed for future expansion and integration. A common expansion is the EDIBON Scada-Net (ESN) System which enables multiple students to simultaneously operate many units in a network.

**② SBANC/CIB. Control Interface Box:**

The Control Interface Box is part of the SCADA system. Control interface box with process diagram in the front panel.

The unit control elements are permanently computer controlled.

Simultaneous visualization in the computer of all parameters involved in the process.

Calibration of all sensors involved in the process.

Real time curves representation about system responses.

All the actuators' values can be changed at any time from the keyboard allowing the analysis about curves and responses of the whole process.

Shield and filtered signals to avoid external interferences.

Real time PID control with flexibility of modifications from the computer keyboard of the PID parameters, at any moment during the process. Real time PID control for parameters involved in the process simultaneously. Proportional control, integral control and derivative control, based on the real PID mathematical formula, by changing the values, at any time, of the three control constants (proportional, integral and derivative constants).

Open control allowing modifications, at any moment and in real time, of parameters involved in the process simultaneously.

Three safety levels, one mechanical in the unit, another electronic in the control interface and the third one in the control software.

**③ DAB. Data Acquisition Board:**

The Data Acquisition board is part of the SCADA system.

PCI Data acquisition board (National Instruments) to be placed in a computer slot.

Analog input: Channels= 16 single-ended or 8 differential. Resolution= 16 bits, 1 in 65536. Sampling rate up to: 250 KS/s (kilo samples per second).

Analog output: Channels=2. Resolution= 16 bits, 1 in 65536.

Digital Input/Output: Channels=24 inputs/outputs.

**④ SBANC/CCSOF. PID Computer Control + Data Acquisition + Data Management Software:**

The three softwares are part of the SCADA system.

Compatible with the industry standards.

Flexible, open and multicontrol software, developed with actual windows graphic systems, acting simultaneously on all process parameters.

Analog and digital PID control. PID menu and set point selection required in the whole work range.

Management, processing, comparison and storage of data.

Sampling velocity up to 250 KS/s (kilo samples per second).

Calibration system for the sensors involved in the process.

It allows the registration of the alarms state and the graphic representation in real time.

Open software, allowing the teacher to modify texts, instructions. Teacher's and student's passwords to facilitate the teacher's control on the student, and allowing the access to different work levels.

This unit allows the 30 students of the classroom to visualize simultaneously all the results and the manipulation of the unit, during the process, by using a projector or an electronic whiteboard.

**⑤ Cables and Accessories**, for normal operation.**⑥ Manuals:** This unit is supplied with 8 manuals: Required Services, Assembly and Installation, Interface and Control Software, Starting-up, Safety, Maintenance, Calibration & Practices Manuals.

**Exercises and Practical Possibilities to be done with Main Items**

- 1.- Demonstration of drying rate regimens.
- 2.- Determination of the efficiency of the warm-up resistance.
- 3.- Effect of the warm-up in a drying installation.
- 4.- Heat and mass transfer analogies.
- 5.- Obtaining of drying curves.
- 6.- Influence of the particle size.
- 7.- Influence of the air speed.
- 8.- Influence of the air temperature.
- 9.- Application of the psychrometry in the drying.

Additional practical possibilities to be done by the end customer:

- 10.- Example of the determination of the properties of the air.
- 11.- Use of a psychrometric map.
- 12.- Determination of the air flow.
- 13.- Dynamic simulation of the control systems.
- 14.- Sensors calibration.

Other possibilities to be done with this Unit:

- 15.- Many students view results simultaneously.  
To view all results in real time in the classroom by means of a projector or an electronic whiteboard.
  - 16.- Open Control, Multicontrol and Real Time Control.  
This unit allows intrinsically and/or extrinsically to change the span, gains; proportional, integral, derivate parameters; etc, in real time.
  - 17.- The Computer Control System with SCADA and PID Control allow a real industrial simulation.
  - 18.- This unit is totally safe as uses mechanical, electrical and electronic, and software safety devices.
  - 19.- This unit can be used for doing applied research.
  - 20.- This unit can be used for giving training courses to Industries even to other Technical Education Institutions.
  - 21.- Control of the SBANC unit process through the control interface box without the computer.
  - 22.- Visualization of all the sensors values used in the SBANC unit process.
- By using PLC-PI additional 19 more exercises can be done.
- Several other exercises can be done and designed by the user.

a) Industrial configuration

**⑦ PLC. Industrial Control using PLC** (it includes PLC-PI Module plus PLC-SOF Control Software):

**-PLC-PI. PLC Module:**

Metallic box.  
 Circuit diagram in the module front panel.  
 Digital inputs(X) and Digital outputs (Y) block: 16 Digital inputs. 14 Digital outputs.  
 Analog inputs block: 16 Analog inputs.  
 Analog outputs block: 4 Analog outputs.  
 Touch screen.  
 Panasonic PLC:

High-speed scan of 0.32 μsec. Program capacity of 32 Ksteps. High-speed counter. Multi-point PID control.  
 Digital inputs/outputs and analog inputs/outputs Panasonic modules.

**-SBANC/PLC-SOF. PLC Control Software:**

For this particular unit, always included with PLC supply.

**Practices to be done with PLC-PI:**

- 1.- Control of the SBANC unit process through the control interface box without the computer.
- 2.- Visualization of all the sensors values used in the SBANC unit process.
- 3.- Calibration of all the sensors included in the SBANC unit process.
- 4.- Hand on of all the actuators involved in the SBANC unit process.
- 5.- Realization of different experiments, in automatic way, without having in front the unit. (This experiment can be decided previously).
- 6.- Simulation of outside actions, in the cases hardware elements do not exist. (Example: test of complementary tanks, complementary industrial environment to the process to be studied, etc).
- 7.- PLC hardware general use and manipulation.
- 8.- PLC process application for SBANC unit.
- 9.- PLC structure.
- 10.- PLC inputs and outputs configuration.
- 11.- PLC configuration possibilities.
- 12.- PLC programming languages.
- 13.- PLC different programming standard languages.
- 14.- New configuration and development of new process.
- 15.- Hand on an established process.
- 16.- To visualize and see the results and to make comparisons with the SBANC unit process.
- 17.- Possibility of creating new process in relation with the SBANC unit.
- 18.- PLC Programming exercises.
- 19.- Own PLC applications in accordance with teacher and student requirements.

b) Technical and Vocational Education configuration

**⑧ SBANC/CAI. Computer Aided Instruction Software System.**

This complete package consists on an Instructor Software (INS/ SOF) totally integrated with the Student Software (SBANC/SOF).

-INS/SOF. Classroom Management Software (Instructor Software):

The Instructor can:

- Organize Students by Classes and Groups.
- Create easily new entries or delete them.
- Create data bases with student information.
- Analyze results and make statistical comparisons.
- Print reports.
- Develop own examinations.
- Detect student's progress and difficulties.

-SBANC/SOF. Computer Aided Instruction Software (Student Software):

It explains how to use the unit, run the experiments and what to do at any moment.

This Software contains:

- Theory.
- Exercises.
- Guided Practices.
- Exams.

**⑨ SBANC/FSS. Faults Simulation System.**

Faults Simulation System (FSS) is a Software package that simulates several faults in any EDIBON Computer Controlled Unit.

The "FAULTS" mode consists on causing several faults in the unit normal operation. The student must find them and solve them.

There are several kinds of faults that can be grouped in the following sections:

Faults affecting the sensors measurement:

- An incorrect calibration is applied to them.
- Non-linearity.

Faults affecting the actuators:

- Actuators channels interchange at any time during the program execution.
- Response reduction of an actuator.

Faults in the controls execution:

- Inversion of the performance in ON/OFF controls.
- Reduction or increase of the calculated total response.
- The action of some controls is annulled.

On/off faults:

- Several on/off faults can be included.

c) Higher Education and/or Technical and Vocational Education configuration

⑩ **SBANC/CAL. Computer Aided Learning Software (Results Calculation and Analysis).**

This Computer Aided Learning Software (CAL) is a Windows based software, simple and very easy to use.

CAL is a class assistant that helps in making the necessary calculations to extract the right conclusions from data obtained during the experimental practices.

CAL will perform the calculations.

CAL computes the value of all the variables involved.

It allows to plot and print the results. Between the plotting options, any variable can be represented against any other.

Different plotting displays.

It has a wide range of information, such as constant values, unit conversion factors and integral and derivative tables.

d) Multipost Expansions options

⑪ **Mini ESN. EDIBON Mini Scada-Net System.**

EDIBON Mini Scada-Net System allows up to 30 students to work with a Teaching Unit in any laboratory, simultaneously.

The Mini ESN system consists on the adaptation of any EDIBON Computer Controlled Unit with SCADA and PID Control integrated in a local network.

This system allows to view/control the unit remotely, from any computer integrated in the local net (in the classroom), through the main computer connected to the unit.

Main characteristics:

- It allows up to 30 students to work simultaneously with the EDIBON Computer Controlled Unit with SCADA and PID Control, connected in a local net.
- Open Control + Multicontrol + Real Time Control + Multi Student Post.
- Instructor controls and explains to all students at the same time.
- Any user/student can work doing "real time" control/multicontrol and visualisation.
- Instructor can see in the computer what any user/student is doing in the unit.
- Continuous communication between the instructor and all the users/students connected.

Main advantages:

- It allows an easier and quicker understanding.
- This system allows you can save time and cost.
- Future expansions with more EDIBON Units.

The system basically will consist of:

This system is used with a Computer Controlled Unit.

- Instructor's computer.
- Students' computers.
- Local Network.
- Unit-Control Interface adaptation.
- Unit Software adaptation.
- Webcam.
- Mini ESN Software to control the whole system.
- Cables and accessories required for a normal operation.

\*Specifications subject to change without previous notice, due to the convenience of improvements of the product.



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